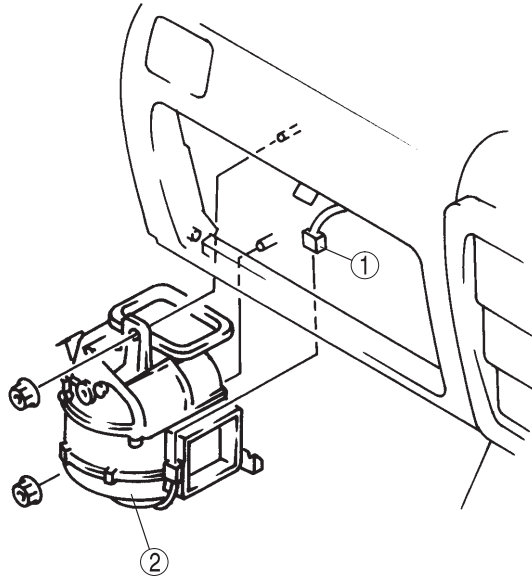


## BASIC SYSTEM

### BLOWER UNIT REMOVAL/INSTALLATION

1. Disconnect the negative battery cable.
2. Remove the glove compartment.
3. Remove the cooling unit. (Refer to COOLING UNIT REMOVAL/INSTALLATION.)
4. Remove the passenger's side front side trim (L.H.D. only.)
5. Remove as indicated in the table.
6. Install in the reverse order of removal.

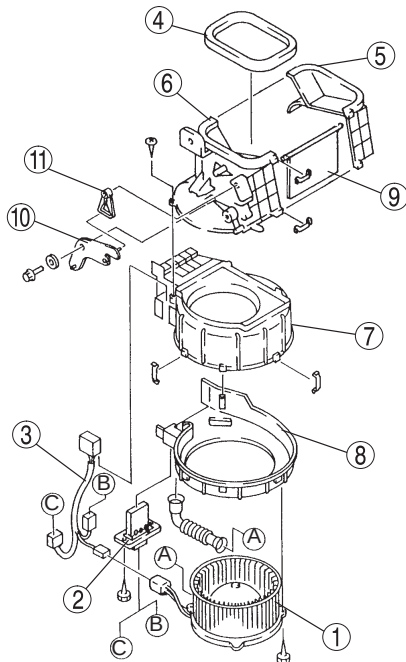


|   |             |
|---|-------------|
| 1 | Connector   |
| 2 | Blower unit |

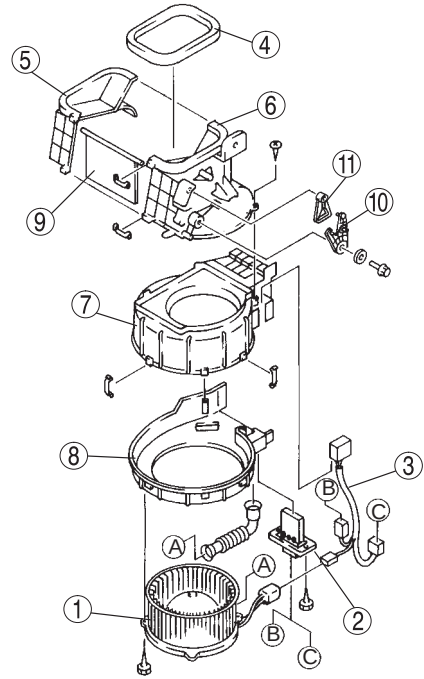
### BLOWER UNIT DISASSEMBLY/ASSEMBLY

1. Disassemble in the order indicated in the table.
2. Assemble in the reverse order of disassembly.

L.H.D.



R.H.D.



|    |                         |
|----|-------------------------|
| 1  | Blower motor            |
| 2  | Resistor                |
| 3  | Blower harness          |
| 4  | Polyurethane protector  |
| 5  | Inlet duct case (front) |
| 6  | Inlet duct case (rear)  |
| 7  | Blower case (upper)     |
| 8  | Blower case (lower)     |
| 9  | Air intake door         |
| 10 | Air intake link         |
| 11 | Air intake crank        |

### COOLING UNIT REMOVAL/INSTALLATION

1. Disconnect the negative battery cable.
2. Discharge the refrigerant from the system. (Refer to REFRIGERANT SYSTEM SERVICE PROCEDURES, RECOVERY.) (Refer to REFRIGERANT SYSTEM SERVICE PROCEDURES, CHARGING.)
3. Remove the glove compartment.
4. Disconnect the air intake wire from the cooling unit. (Refer to CONTROL SYSTEM, CLIMATE CONTROL UNIT WIRE ADJUSTMENT.)

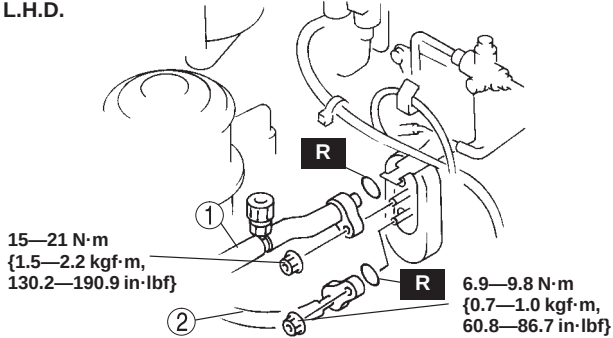
#### Caution

- If moisture or foreign material enters the refrigeration cycle, cooling ability will be lowered and abnormal noise will occur. Always immediately plug all open fittings after removing any refrigeration cycle parts to keep moisture or foreign material out of the cycle.

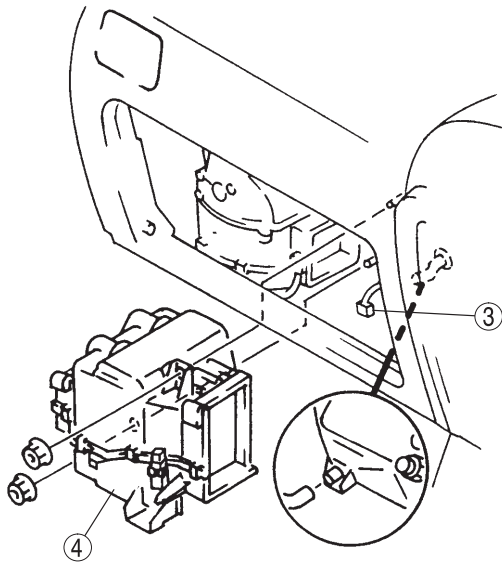
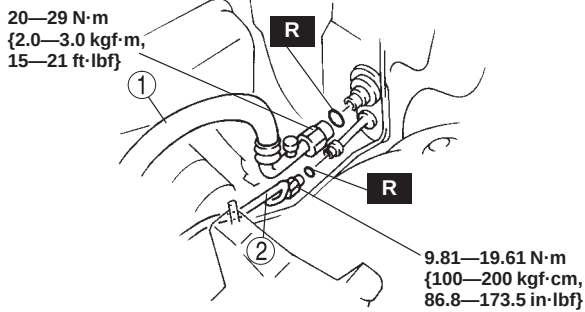
## BASIC SYSTEM

5. Remove in the order indicated in the table. Do not allow compressor oil to spill.
6. Install in the reverse order of removal.
7. Carry out the refrigerant system performance test. (Refer to REFRIGERANT SYSTEM SERVICE PROCEDURES, PERFORMANCE TEST.)

L.H.D.



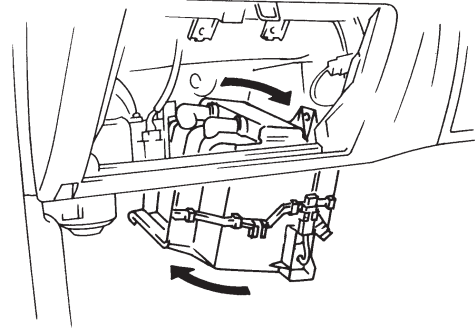
R.H.D.



|   |                                                                                                                                                                                             |
|---|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1 | Cooler hose (low)<br>+ REFRIGERANT LINES<br>REMOVAL/INSTALLATION, Refrigerant Lines<br>Removal Note<br>+ REFRIGERANT LINES<br>REMOVAL/INSTALLATION, Refrigerant Lines<br>Installation Note  |
| 2 | Cooler pipe (high)<br>+ REFRIGERANT LINES<br>REMOVAL/INSTALLATION, Refrigerant Lines<br>Removal Note<br>+ REFRIGERANT LINES<br>REMOVAL/INSTALLATION, Refrigerant Lines<br>Installation Note |
| 3 | Connector                                                                                                                                                                                   |
| 4 | Cooling unit<br>+ Removal Note<br>+ Installation Note                                                                                                                                       |

### Cooling Unit Removal Note (R.H.D. only)

- Turn the cooling unit 90 degrees to the right, and remove the cooling unit.



### Cooling Unit Installation Note

- When installing a new cooling unit (evaporator), add FD46XG (G6, WL, WL turbo) or ZXL 100PG (F2, F2 Cab) compressor oil into the refrigeration cycle.

### Supplement amount

40 ml {40 cc, 1.4 fl oz}